

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (Currently Amended) A DWI can for packaging light colored fruits and vegetables, comprising:

a bottom;

a sidewall integral with said bottom, said sidewall comprising a steel substrate, a first coating comprising tin on an outer surface thereof and a second unbreached, intact coating comprising tin on an inner surface thereof, said second unbreached, intact coating having a mass per unit area that is at least 0.20+5 pounds of tin per base box, said sidewall further comprising no additional protective coating on said unbreached, intact second coating; and

a top end secured to said sidewall,

wherein said sidewall is fabricated by a drawn wall ironing process from a tin coated steel substrate.

Claim 2 (Canceled).

3. (Currently Amended) A DWI can according to claim 2~~1~~, wherein said second coating has a mass per unit area that is at least 0.25 pounds of tin per base box.

4. (Original) A DWI can according to claim 1, wherein said second coating is thicker than said first coating.

Claims 5-21 (Canceled).

22. (New) A DWI can containing a light colored fruit or vegetable, comprising:

a DWI can having a bottom;

a sidewall integral with said bottom, said sidewall comprising:

a steel substrate;

a first coating on an outer surface of said sidewall, said first coating comprising tin and having a first thickness; and

a second unbreached, intact coating on an inner surface of said sidewall that defines an internal space of said DWI can, said second unbreached, intact coating having a second thickness that is greater than said first thickness and comprises tin, said second unbreached, intact coating having a mass per unit area that is at least 0.20 pounds of tin per base box, said sidewall further comprising no additional protective coating on said second coating;

a top end secured to said sidewall; and

a light colored fruit or vegetable disposed within said internal space of said DWI can.

23. (New) A DWI can according to claim 22, wherein said second coating has a mass per unit area that is at least 0.25 pounds of tin per base box.

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